



Hss Circular Saw
高速钢圆锯片 **BLADE**



Always for the better quality, and to be your last choice
对于品质的追求 从未止步

浙江缙云韩立锯业有限公司
ZHEJIANG JINYUN HANLI SAWS CO.,LTD



L200



T400

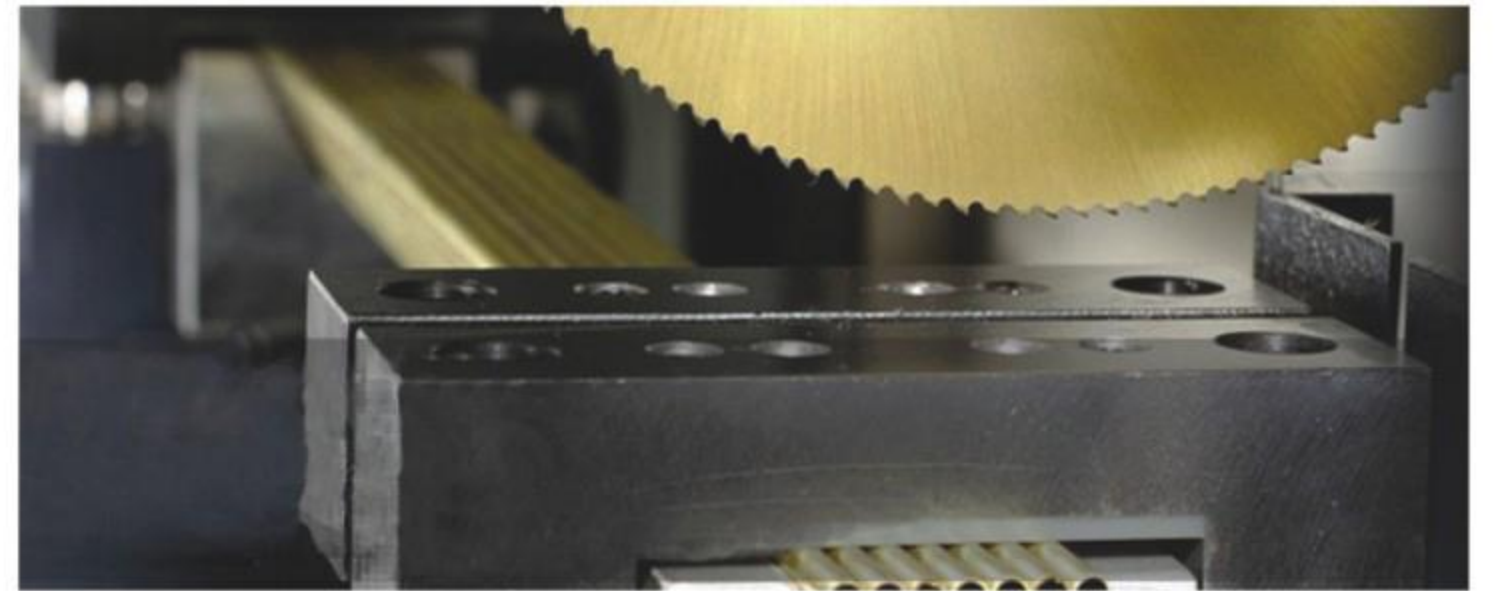


T500



T600

锯多多系列 100 SERIES



L200

采用经济型M2材料，是切割普通铁管，薄壁钢管（厚度 $\leq 2.0\text{mm}$ ）的最经济选择。

Using economical M2 material, which is the most economical choice for cutting mild steel wall thickness $\leq 2.0\text{mm}$.

T400/T500/T600

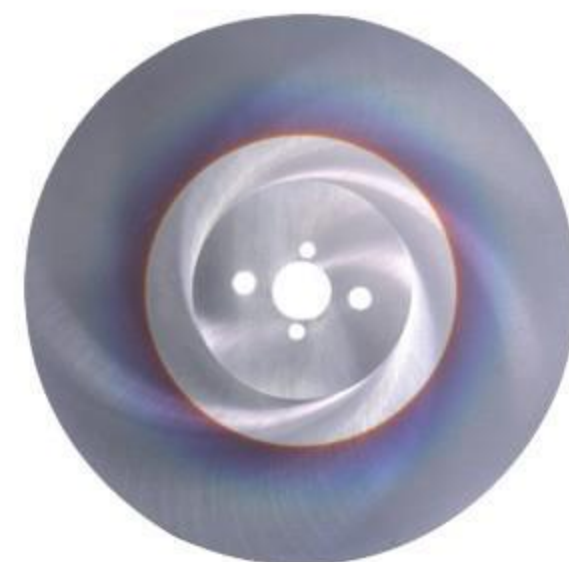
采用M2Co2（非标准M42）材料，主要针对薄壁不锈钢管（厚度 $\leq 2.0\text{mm}$ ），也可以显著提升切割铁管和钢管的寿命。

Using M2Co2 material, mainly for cutting stainless steel pipes (thickness $\leq 2.0\text{mm}$), which will also significantly improve the cutting life of mild steel.

在切割不锈钢材料时，T600的效果尤为明显

Especially when cutting stainless steel, the T600 series is much better

对于品质的追求 从未止步
Always for the better quality, and to be your last choice



定制款



定制款

标准内孔及对应定位孔/Standard bore and pinholes

φ 25.4	-	φ 50	4/15/80+4/14/85
φ 32	2/11/63+2/12/64	φ 80	4/23/120
φ 38	2/9/55	φ 90	3/12.5/160
φ 40	2/8/55+4/12/64	φ 90	3/12.5/164
φ 45	4/11/66	φ 140	4/17.5/170

生产规格范围/Standard program

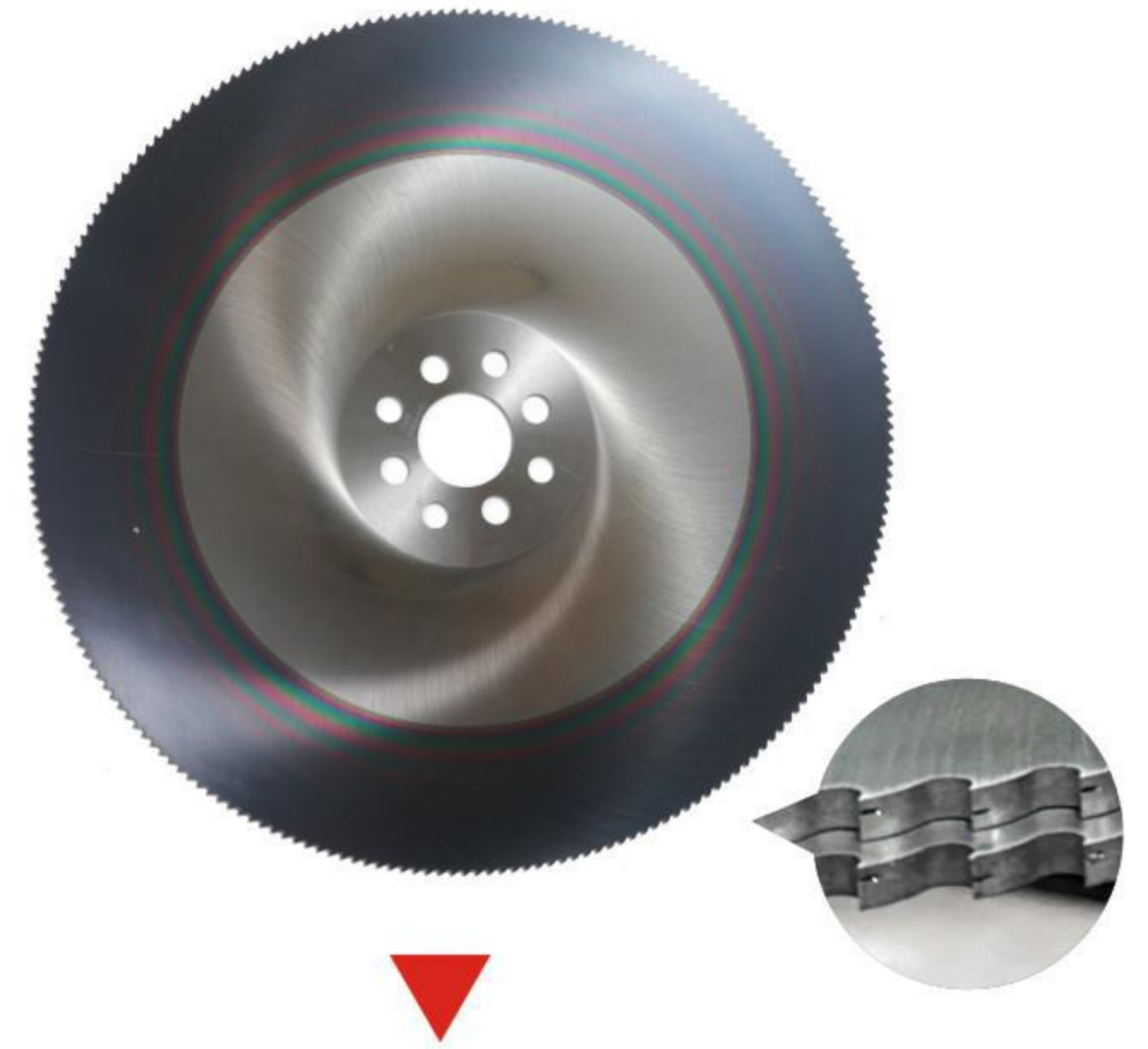
外径 (mm) Diameter	厚度 (mm) Thickness	外径 (mm) Diameter	厚度 (mm) Thickness
200	0.8,1.0,1.2,1.5,1.6,1.8,2.0,2.5,3.0	370	1.6, 2.0,2.5,3.0,3.5
225	0.8,1.0,1.2,1.5,1.6,1.8,2.0,2.5,3.0	400	1.6, 2.0,2.5,3.0,3.5
250	0.8,1.0,1.2 ,1.6, 2.0,2.5,3.0	425	2.0,2.5,3.0,3.5
275	1.0,1.2 ,1.6, 2.0,2.5,3.0	450	2.5,3.0,3.5,4.0
300	1.0,1.2 ,1.6, 2.0,2.5,3.0	500	3.0,3.5,4.0
315	1.2 ,1.6, 2.0,2.5,3.0	525	3.0,3.5,4.0
325	1.2 ,1.6, 2.0,2.5,3.0	550	3.0,3.5,4.0
350	1.4 ,1.6, 2.0,2.5,3.0,3.5	560	3.0,3.5,4.0
360	1.4 ,1.6, 2.0,2.5,3.0,3.5	600/630	3.0,3.5,4.0,4.5

飞锯偏摆控制/Side run-out of the flying saw

外径/Dia	偏摆/Side Run-out	外径/Dia	偏摆/Side Run-out
350	0.10	500	0.18
400	0.10	525	0.20
425	0.15	550/560	0.20
450	0.15	600/630	0.25



立田皇飞锯系列 LTH FLYING COLD SAW SERIES



立田皇飞锯系列是专门针对冷切飞锯设计的系列锯片，专门运用于焊管线的在线切割。
LTH flying saw series are specially designed for cold cutting flying saw, which is specially used for on-line cutting of welded pipe line.
Applicable machines: Kaikong, Kintech, Contor, MTM, OTO mills, Nakata, Olimpia

立田皇 F1/LTH F1

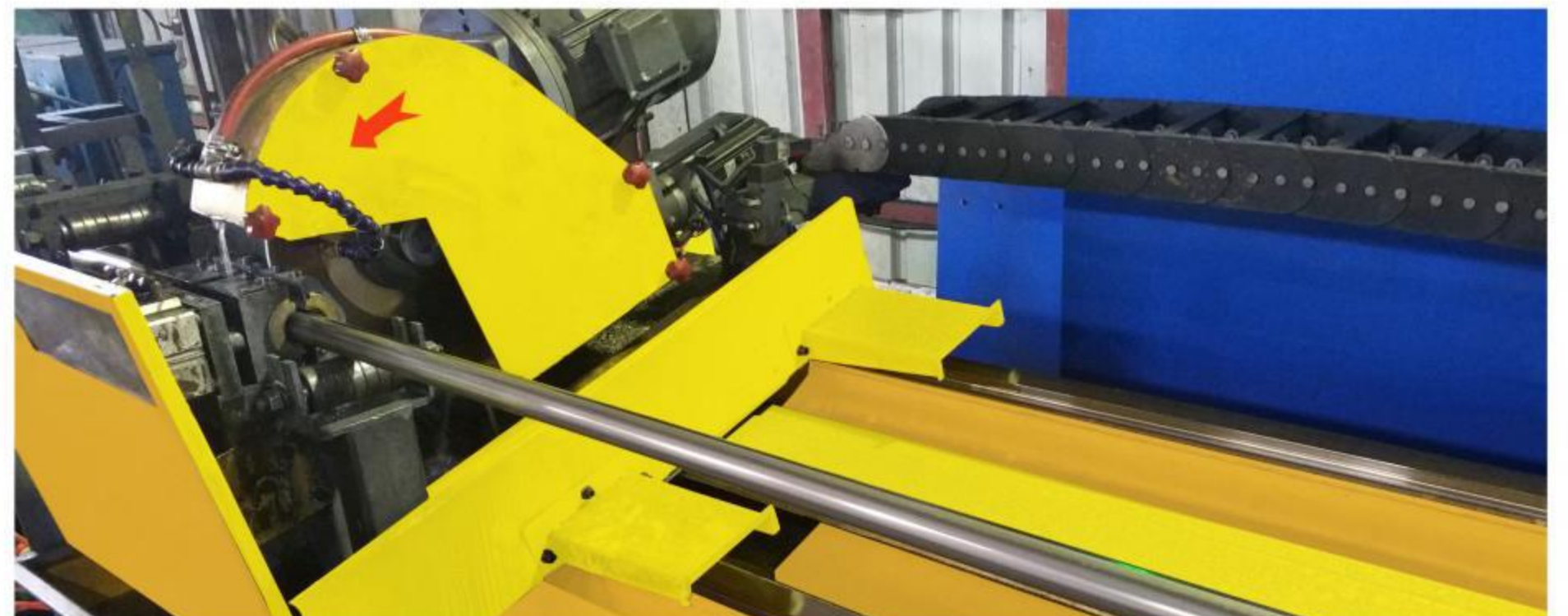
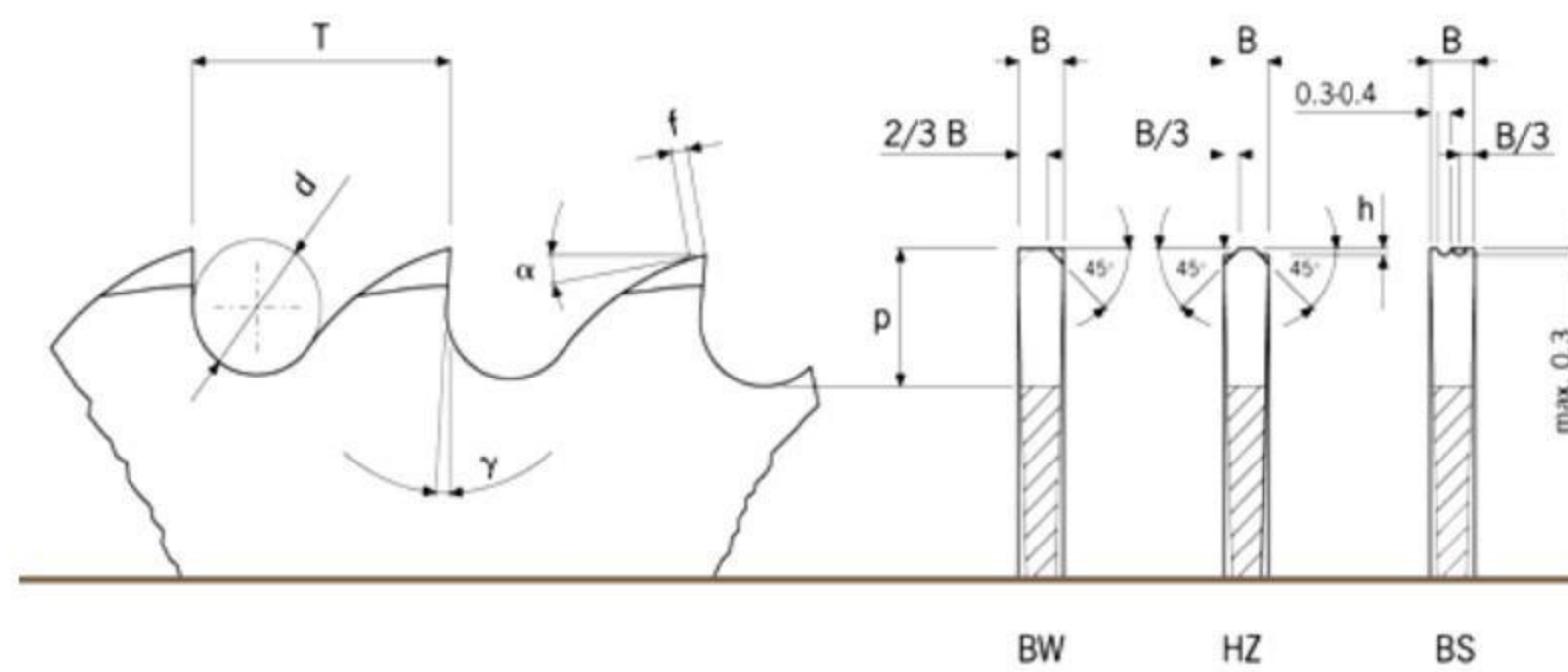
标准型飞锯，是目前飞锯运用最广泛的一款产品，性价比高，稳定性强，适用于切割 Q195, 235, 235B, 345, 345B等。

Standard flying saw, which is the most widely used at present, with good cost performance and strong stability. It is suitable for cutting Q195, 235, 235b, 345, 345B, etc.

立田皇 F2/LTH F2

高性能飞锯，主要针对目前比较难切割的大管，厚管（壁厚 $\geq 3.0\text{mm}$ ）以及抗拉强度较高的焊管。

High performance flying saw, which is mainly aimed at the big diameter tube, the tube wall thickness $\geq 3.0\text{ mm}$, and high tensile strength tubes.



对于品质的追求 从未止步
Always for the better quality, and to be your last choice



立田皇系列 LTH SERIES



立田皇 1号/LTH NO. 1

全面的工艺革新，在传统超A基础上做了全方位改进，确保可以提升30%以上的寿命。

适用范围：高强钢，厚壁管（壁厚 $\geq 3.0\text{mm}$ ）；高转速&快进给切割。

Totally new technology, better quality.

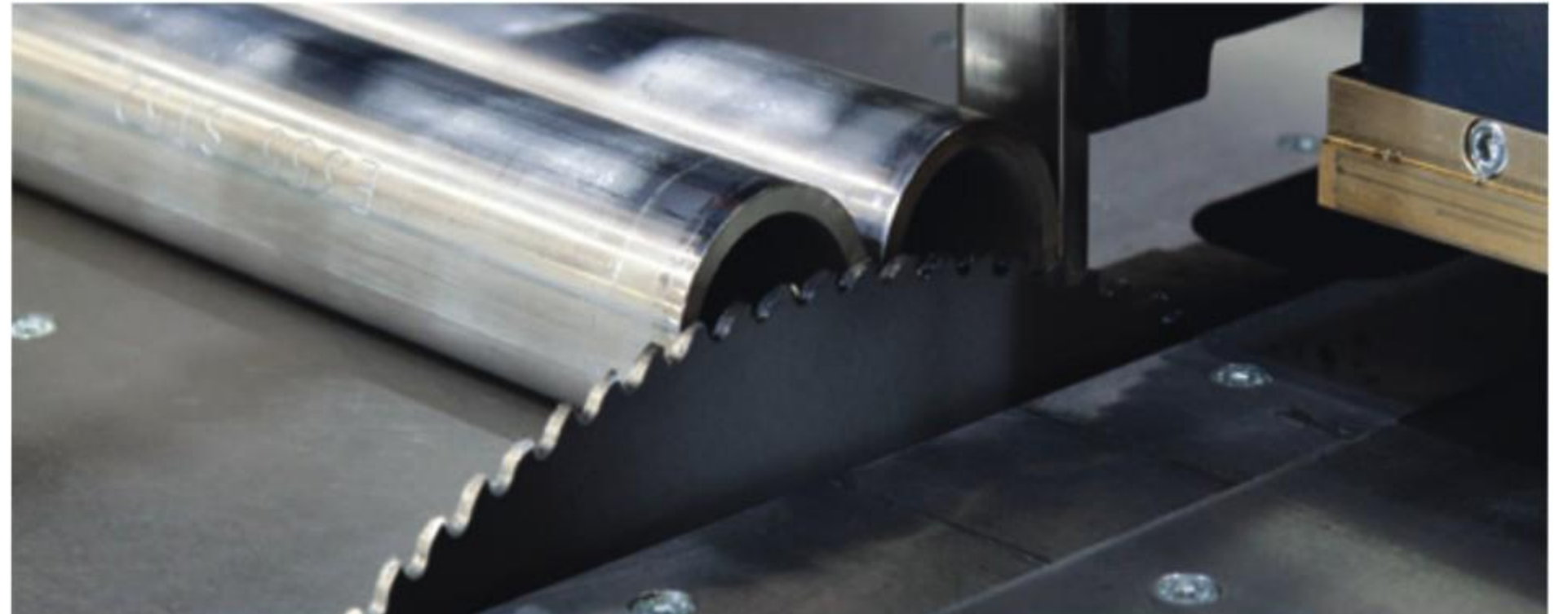
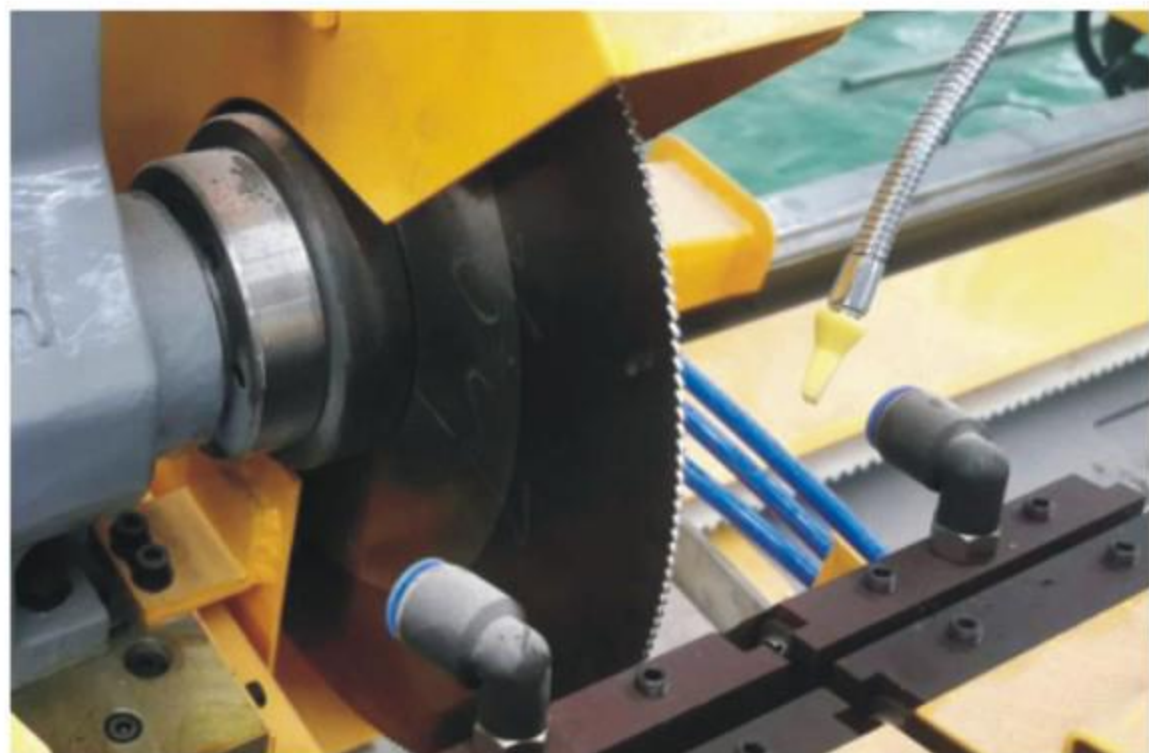
Suitable for cutting: high tensile strength tubes; tube wall thickness $\geq 3.0\text{mm}$; high speed&feeding cutting.

立田皇2号/LTH NO. 2

采用目前行业内最好的母材，配合最优良的工艺制程，显著提升50%以上的切割寿命，只为解决所有切割难题。

Using the best base material in the industry, combined with the best process, the cutting life can be significantly increased by more than 50%, suitable for cutting all the steel and with better cutting life.

对于品质的追求 从未止步
Always for the better quality, and to be your last choice



我们的优势

Advantages

五

大优势 缺一不可!

1

选用更加优质稳定的原材料—母材的品质保障是锯片品质的基石。

Choose high quality and stable raw materials-- The quality assurance of base material is the cornerstone of the saw blade quality.

2

成套的进口热处理设备—优良的热处理工艺及设备是锯片品质的内部血液。

Complete set of imported heat treatment equipment-- Excellent heat treatment process and equipment is the internal blood of the saw blade quality.

3

自制全自动磨齿设备—精准、锋利的齿形保障锯片良好的切割状态。

Self made automatic teeth grinding equipment-- Accurate and sharp tooth shape ensures good cutting conditions of the saw blade.

4

各项精度的控制指标都经过严格检测—保证锯片的良好工况以及切割工件的精度。

Each precision part has been strictly tested-- Ensure good working conditions of the saw blade and the accuracy of the workpiece.

5

进口涂层设备—进一步显著提升锯片切割性能。

Imported coating equipment-- Further more to improve the cutting performance of the saw blade.



浙江省缙云壶镇工业园区华强路12号
ADD:NO.12.HuaQiang Road.Huzhen Industrial Zone.

Jinyun.Zhejiang.China

电话 (TEL) : 86-578-3157444 3158444

传真 (FAX) : 86-578-3154607

邮编 (PC) : 321404

<http://www.zjhanli.com> www.li-tian.com

E-mail:sales@li-tian.com export@li-tian.com

